



Suction and Return Line Filter SRA3-4

Flow direction from in to out
up to 230 l/min, up to 10 bar



1. TECHNICAL SPECIFICATIONS

1.1 FILTER HOUSING

Design

This suction and return line filter is suitable for all vehicles with a hydrostatic transmission drive up to a total return flow of 230 l/min. The oil conveying system provides efficient air separation. The bleed valve, the pressure unloading and the element with closed base are as innovative as they are user-friendly. The integrated valve technology meets the highest standards even in construction machines, in agricultural machinery and in recycling and municipal technology.

The filter housings are designed in accordance with international regulations. They consist of a filter bowl, filter head and cover. The element is top-removable!

Standard equipment

- Mounting holes on the filter head
- Magnetic core built into cover
- With bypass valve
- With port for a clogging indicator

1.2 FILTER ELEMENTS

RT filter elements are validated and their quality is constantly monitored according to the following standards: ISO 2941, ISO 2942, ISO 2943, ISO 3968, ISO 11170, ISO 16889

Filter elements are available with the following pressure stability values:

Glass fibre (ULP): 6 bar
Glass fibre with pre-filter (UMC): 6 bar

Other filter elements and filtration ratings on request.

1.3 FILTER SPECIFICATIONS

Nominal pressure	10 bar
Temperature range	-30 °C to +100 °C
Material of filter head	Cast aluminium
Material of filter bowl	Steel
Material of cover	Cast aluminium
Type of clogging indicator	Back-pressure switch
Response pressure of clogging indicator	2 bar
Bypass cracking pressure	2.5 bar

1.4 SEALS

NBR (= Perbunan)

1.5 INSTALLATION

As tank-mounted filter

1.6 SPECIAL MODELS AND ACCESSORIES

- Without magnetic core
- Protective screen for anticavitation
- Seals in FKM

1.7 SPARE PARTS

See Original Spare Parts List

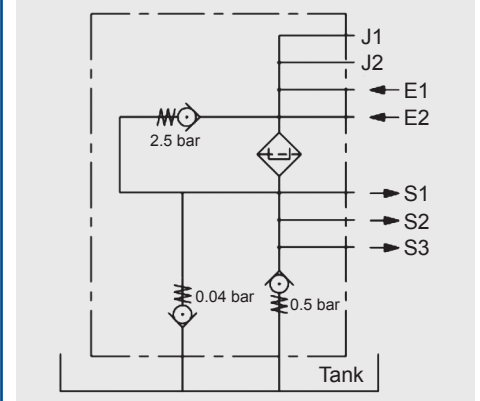
1.8 COMPATIBILITY WITH HYDRAULIC FLUIDS ISO 2943

- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG

1.9 IMPORTANT INFORMATION

- Filter housings must be earthed
- When using electrical clogging indicators, the electrical power supply to the system must be switched off before removing the clogging indicator connection

Symbol



Suction line S1

Suction line S2

Suction line S3

Return line E1

Return line E2

Gauge port J1

Gauge port J2

2. MODEL CODE (also order example)

SRA 3 UMC 010 V M B R N04 000 V04 N 1 /-XXX

2.1 FILTER ASSEMBLY

Filter type

SRA

Size

3, 4

Filter material

ULP glass fibre
UMC glass fibre with pre-filter

Filtration rating in μm

ULP 010, 025
UMC 010, 020

Bypass valve

V with bypass valve
X without bypass valve

Magnetic core

M with magnetic core
X without magnetic core

Setting range

B 10 bar

Port configuration

R E1=M42x2, E2=M26x1.5, S1=M33x2, J1=M10x1
S E1=M42x2, S1=M33x2, S2=M26x1.5, J1=M10x1
T E1=M42x2, E2=M26x1.5, S1=M33x2, S2/3=M26x1.5, J1=M10x1

Anticavitation valve

N00 without anticavitation valve
N04 with 0.04 bar

Protective element for anticavitation

000 without
040 40 μm
100 100 μm

Counter-balance valve

V50 0.50 bar
V04 0.04 bar

Seals

N NBR (Perbunan)
V FKM

Modification number

X the latest version is always supplied

Supplementary details

2.2 REPLACEMENT ELEMENT

UMC-0010-xxx-xxxx-x-N-RT /-XXX

Filter material

ULP, UMC

Filtration rating in μm

ULP 0010, 0025

UMC 0010, 0020

RT code

Seals

N NBR (Perbunan)

V FKM

Packaging

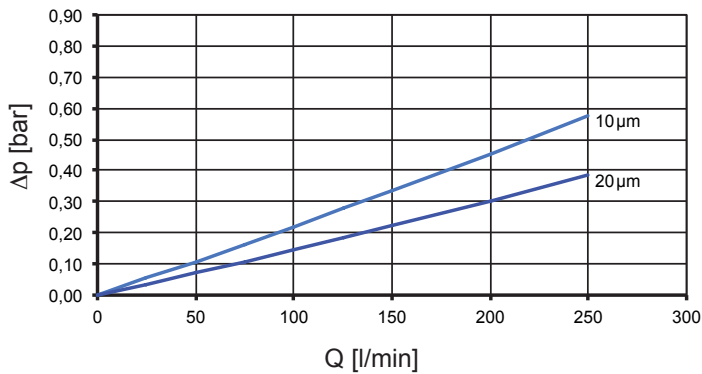
Supplementary details

3. FILTER CALCULATION / DIMENSIONING

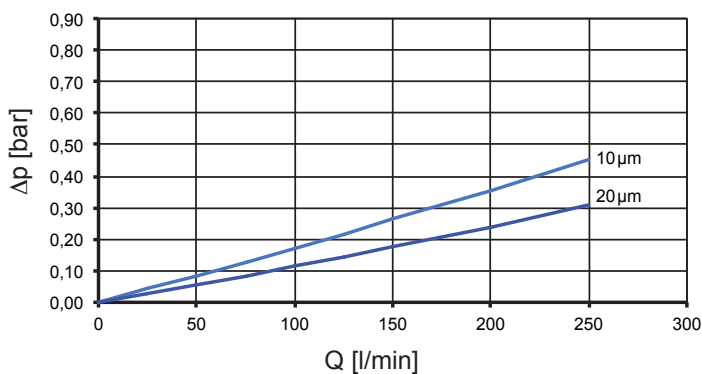
3.1 PERFORMANCE CURVES FOR FILTER ASSEMBLY

The total performance curves with UMC element apply to mineral oil with a density of 0.86 kg/dm^3 and a kinematic viscosity of $30 \text{ mm}^2/\text{s}$.

SRA3



SRA4

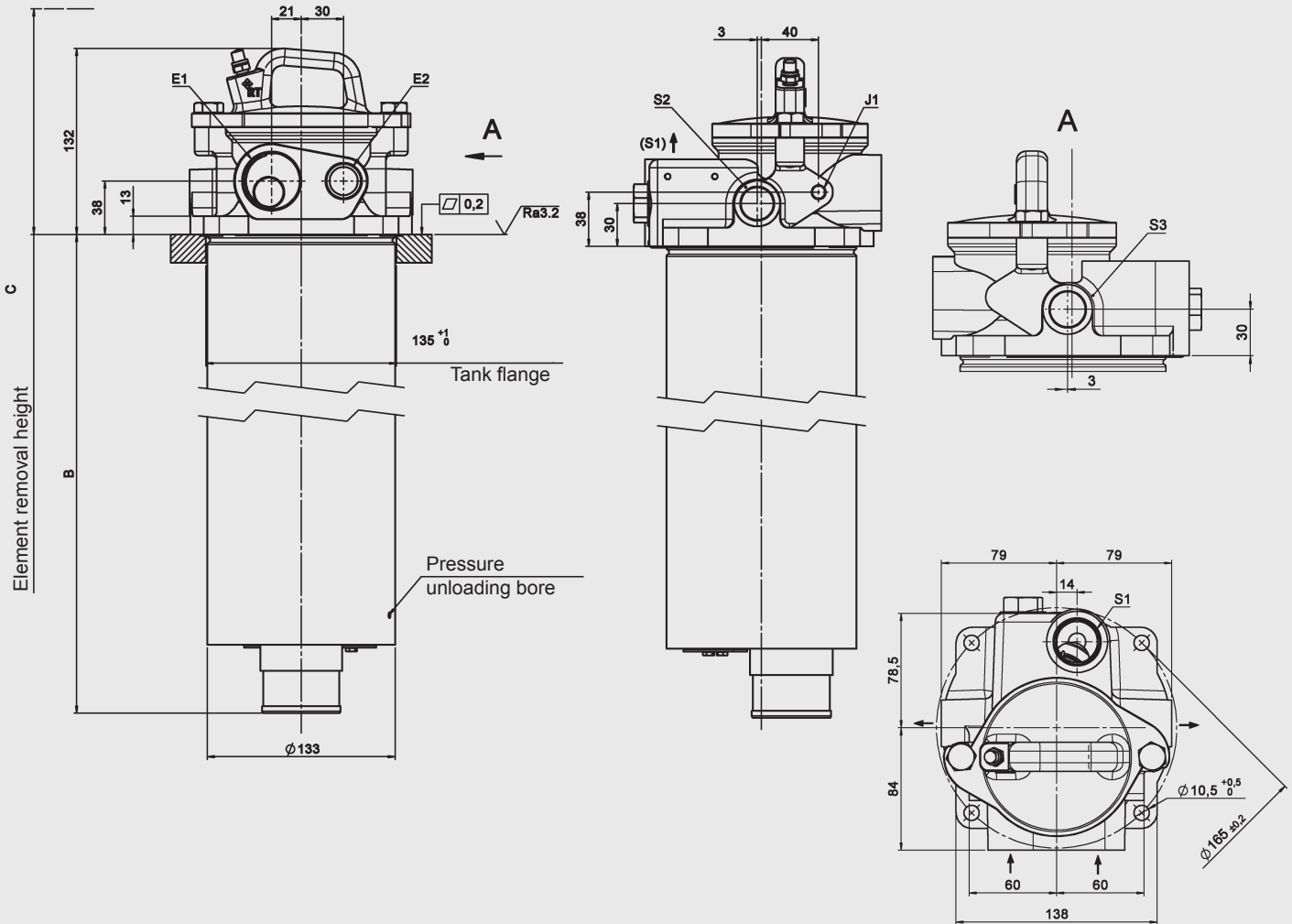


4. DIMENSIONS

SPECIFICATIONS FOR THE TANK FLANGE

1. In the filter mounting interface, the tank flange should have a maximum flatness of 0.3 mm and maximum roughness of Ra 3.2 µm.
2. In addition, the mounting interface should be free from damage and scratches.
3. The fixing holes of the flange must be blind, or stud bolts with threadlocker must be used to fix the filter. As an alternative, the tank flange can be continuously welded from the inside.
4. Both the tank sheet metal and the filter mounting flange must be sufficiently robust so that neither deform when the seal is compressed during tightening.

SRA 3-4



Type	B	Element removal height Cmin.	Weight incl. element [kg]
SRA 3	412.5	500	7.1
SRA 4	476.5	550	7.4

NOTE

The information in this brochure relates to the operating conditions and applications described. For applications or operating conditions not described, please contact the relevant technical department. All technical details are subject to change without notice.

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